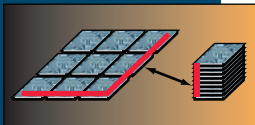
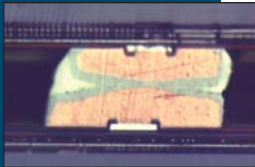
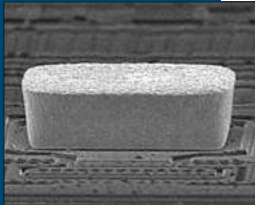
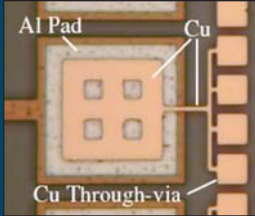


3D Integration at the Wafer Level



Driven by the need for improved performance, a number of companies are researching methods to use short vertical interconnections to replace the long interconnects found in 2D structures. Stacking disparate technologies to provide a structure with potential functions including logic, memory, MEMS, antennas, display, RF, analog/digital, sensors, and power storage is potentially possible with 3D heterogeneous integration, making this technology the “Holy Grail” of system integration. The new 3D options include both wafer-to-wafer stacking and chip-to-wafer stacking. This analysis highlights the drivers for the technology and the activities of companies, research organizations, and universities.

Key in the development of the technology is the use of through wafer vias, wafer thinning, and the ability to bond these new structures. Through wafer via options include deep etch capability such as the anisotropic “Bosch etch.” Innovative solutions are being developed by a number of companies and include insulator formation by CVD TEOS or polymers. Conductor options include copper, tungsten, or poly silicon. Wafer thinning features lapping/grinding followed by wet etch, plasma etch, or CMP. Bonding options include silicon or metal fusion, Cu/Sn eutectic, polymer bonding, and bumping.

Executive Summary

1 Introduction

- 1.1 Delay in Implementing Low-k
- 1.2 System-on-a-Chip
- 1.3 System-in-Package
- 1.4 Wafer Level 3D
 - 1.4.1 Key Enabling Technologies
 - 1.4.2 3D Technology Issues
 - 1.4.3 Enabling Unit Operations

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 - 2.1.2 Laser Drilled Vias
 - 2.1.3 Deep Trench Capacitor Tech.
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 - 2.2.2 Conformal Organic Insulators
 - 2.2.2.1 Parylene
 - 2.2.2.2 BCB
 - 2.2.2.3 Fill and Drill
- 2.3 Diffusion Barrier/Adhesion Layer
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 - 2.4.1 Plating
 - 2.4.2 MOCVD
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- 2.5.1 Backgrinding
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 - 2.7.3.4 Lead/Tin Solder Bumping
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- 2.8.1 Spray Coating



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3D Integration at the Wafer Level

Select List of Figures

3 Commercial 3D Integration Activities

IBM, Infineon, Intel, Micron, Oki Electric, Philips, Renesas, Samsung Electronics, Tezzaron Semiconductor, Toshiba, Ziptronix, ZyCube, Association of Super Advanced Electronic Technologies, Cornell, Defense Advanced Research Projects Agency, IMEC, Fraunhofer-IZM Munich, Lincoln Labs, Massachusetts Institute of Technology, Rensselaer Polytechnic Institute, Research Triangle Institute, Sandia National Labs, International SEMATECH, Tohoku University, University of Arkansas

4 Process Comparisons

- 4.1 Wafer-to-Wafer and Chip-to-Wafer
- 4.2 Via Size and Aspect Ratio
- 4.3 Silicon Deep Via Etching
- 4.4 Vias First versus Vias Last
- 4.5 Via Insulation
- 4.6 Via Barrier Layers and Metallization
- 4.7 Handle Wafer Technology
- 4.8 Wafer/Wafer and Die/Wafer Bonding
- 4.9 CMOS Device Compatibility
- 4.10 Manufacturing Options

5 Barriers to Commercialization

Design, Thermal Issues, Test

6 Infrastructure and Timing

7 Market Trends

- 7.1 History of 3D Packages
- 7.2 Drivers for Through Via
- 7.3 Applications for Through Silicon Vias
 - Flash Memory, DRAM/SRAM Stacks,
 - Image Sensors, Processor/DRAM Stacks

3D integration through via adoption time line.

- Wafer stacking.
- Bosch etch process.
- Laser drilled silicon through vias.
- Parylene coating process.
- Copper migration in various dielectrics.
- Wafer bonding techniques.
- BCB bond strength versus thickness.
- Bonded Cu/Cu interface.
- Proposed IBM process.
- Infineon's SOLID process flow.
- Intel 3D technology prototype design.
- Oki Electric roadmap for 3D memory modules.
- Renesas process for through hole formation.
- Samsung's wafer-level process.
- DDR memory repartitioning.
- Tezzaron fabrication process.
- ZyCube 3D technology.
- ASET process overview.
- IMEC copper nail.
- Lincoln Labs process.
- MIT process flow.
- RPI process.
- RTI's 3D process.
- Sandia's IST technology.
- 3D image sensor cross section.
- Thermal resistance measurement results.
- ZyCube product roadmap.
- 3D reconfigurable image processor.
- Image sensor
- CCD package structure.
- Stacked memory and processors.
- 3D computer chip.
- 3D communication processor.
- ASET system processor.

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